

# POWERply® Endure® 320 Smooth

Smooth Surfaced, High Tensile Bilaminate Reinforced  
SBS Modified Bitumen Membrane



## FEATURES

SBS elastomer enhanced with Reactive Enhanced Terpolymer (RET) and Thermoplastic Polyurethane (TPU)

Antiwicking reinforcement

Roof ID™ chip embedded into each roll

UL Classified

## BENEFITS

Improves durability of the modified bitumen blend

Blister resistance

Capability to identify the membrane and its QC data over the life of the roof system

Fire Protection



## DESCRIPTION

POWERply Endure 320 Smooth is an asbestos free, smooth surfaced, modified bitumen membrane with fire resistant characteristics. It consists of specially selected bitumens, modified with SBS rubber along with RET and urethane high performance elastomers and reinforced with a high strength antiwicking polyester and fiberglass fabric. POWERply Endure 320 Smooth exceeds the requirements of ASTM D 6162, Type III, Grade S and CSA A123.23. POWERply Endure 320 Smooth roof systems are fire rated by Underwriters Laboratories for an exterior fire hazard. Refer to UL Roofing Materials and Systems Directory for applicable system configurations.

## BASIC USES

POWERply Endure 320 Smooth is designed for roof membrane and flashing applications in cold process adhesives in multi-ply systems where a high strength, bilaminate reinforced, smooth surfaced membrane is desired.

## PACKAGING

POWERply Endure 320 Smooth is a 2.2mm (87 mil) thick membrane. A roll covers 150 sq. ft. (13.9 m<sup>2</sup>) when applied, with roll dimensions of 39-3/8" x 51'6" (1m x 15.7m), and weighs approximately 97 lbs (44 kg).

POWERply Endure 320 Smooth is available in pallets only, with 20 rolls per pallet.

## APPLICATION

According to job specifications, prepare the surface to be covered:

Replace areas of wet insulation, deteriorated deck and wood components.

Install roof insulation or nailed base sheet and multi-ply base ply system.

Plan the placement of POWERply Endure 320 Smooth to ensure that water flows over or along, but not against, the exposed edges. Starting at the low point of the roof, apply adhesive uniformly and continuously according to specifications. Embed the ply sheet(s) as specified. Avoid walking on plies during the placement.

For cold process applications, cut the POWERply Endure 320 Smooth in 16' to 18' (4.9 to 5.5 m) lengths, maximum. Allow lengths to relax for the following time length prior to installation:

Above 55° F (13° C): 30 minutes

Below 55° F (13° C): 60 minutes

Place the POWERply Endure 320 Smooth in a uniform and continuous application of adhesive. For cold process applications, press the membrane into the adhesive using a weighted roller 35-75 lbs. (16-34 kg.) to assure full contact of the back of the membrane into the adhesive..

Side laps 4" (102 mm) minimum; end laps 6" (152 mm) minimum. Hot air welding of laps is acceptable. Offset membrane laps from the base of the membrane laps. Stagger end laps at least 36" (914 mm). Install flashing as specified.

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## LIMITATIONS

Special application procedures are required for application of POWERply Endure 320 Smooth in hot applied bitumen. Contact Tremco Roofing Product Group for additional information.

- Not intended to perform under ponding conditions. Positive drainage required.
- Not to be exposed to solvents, oils, or other contaminants harmful to asphaltic materials
- Backnail on roofs with slopes 2:12 (2" per foot) (16.6%) or greater
- Not intended for phased construction

## PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUE	TEST METHOD
Thickness	2.2 mm (87 mils.)	ASTM D 5147
Tensile Strength @ 0°F (-18°C)	650 lbf/in MD (113 kN/M) 600 lbf/in XMD (105 kN/M)	ASTM D 5147
Elongation @ 0°F (-18°C)	6% MD 6%XMD	ASTM D 5147
Tensile Strength @ 77°F (25°C)	550 lbf/in MD (96 kN/M) 500 lbf/in XMD (87.5 kN/M)	ASTM D 5147
Elongation @ 77°F (25°C)	10% MD 10% XMD	ASTM D 5147
Tear Strength @ 77°F (25°C)	850 lbf MD (3779 N) 800 lbf XMD (3556 N)	ASTM D 5147
Low Temp Flex	-40° F (-40° C)	ASTM D 5147
Dimensional Stability	pass	ASTM D 5147
Compound Stability @ 215°F (102°C)	pass at 311° F (155° C)	ASTM D 5147

## PRECAUTIONS

Users must read container labels and Safety Data Sheets for health and safety precautions prior to use.

## TECHNICAL SUPPORT

Your local Tremco Representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications.



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